

## CLAIMS

1. An automobile seat comprising:

a headrest (1) having

5 a stay (2) made of a pipe bent to be inverted U-shaped and  
detachably engaged to a top portion of a seat back and

a headrest main body (3) rotatably supported to a horizontal shaft (5)

of the stay (2):

wherein a receiving port (10a, 10b) for introducing the horizontal shaft (5)

10 of the stay (2) into an interior of the headrest main body (3) is formed to the  
headrest main body (3) so as to be located at a coaxial position with the horizontal  
shaft (5) of the stay (2) which is a rotational axial of the headrest main body (3).

2. The automobile seat according to claim 1, wherein the headrest main body

15 (3) has a bracket (13) for rotatably supporting the headrest main body (3) to the  
horizontal shaft (5) of the stay (2), a foaming material (6) covering the horizontal  
shaft (5) of the stay (2) and the bracket (13), and a skin (7) covering the foaming  
material (6), wherein the receiving port (10a, 10b) is formed on a side surface (12a,  
12b) of a recess (9a, 9b) which is formed on the skin (7) and receives a bend section  
20 (8a, 8b) of the stay (2).

3. The automobile seat according to claim 2, wherein a diameter of the  
receiving port (10a, 10b) is about half of a diameter of the horizontal shaft (5) of  
the stay (2).

4. The automobile seat according to claim 3, wherein the side surface (12a, 12b) of the recess (9a, 9b) is made of an extensible material.
5. The automobile seat according to claim 2, wherein an open length (L2) of the recess (9a, 9b) along an anteroposterior direction of the headrest main body (3) is larger than a diameter of a vertical shaft (4a, 4b) of the stay (2).